

CELANYL® B3 W GF30 BK 9005/U

CELANYL®

General purpose grade.

Product information

Resin Identification	PA6-GF30	ISO 1043
Part Marking Code	>PA6-GF30<	ISO 11469
Continuous Service Temperature	120 °C	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	145 / *	cm ³ /g	ISO 307, 1628
Moulding shrinkage range, parallel	0.2 - 0.5	%	ISO 294-4, 2577
Moulding shrinkage range, normal	0.8 - 1.1	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	9400 / -	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	155 / -	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3 / -	%	ISO 527-1/-2
Charpy impact strength, 23 °C	N / -	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23 °C	8 / -	kJ/m ²	ISO 179/1eA
Ball indentation hardness, H 961/30	200 / -	MPa	ISO 2039-1
Poisson's ratio	0.34 / - ^[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10 °C/min	225 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	210 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	220 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
UL recognition	yes / *		UL 94

Electrical properties

	dry/cond.		
Volume resistivity	1E13 / -	Ohm.m	IEC 62631-3-1
Comparative tracking index	550 / -		IEC 60112

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6 / *	%	Sim. to ISO 62
Water absorption, 2mm	6.4 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	260 °C

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Min. melt temperature	240 °C
Max. melt temperature	290 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	80 °C
Min. mould temperature	60 °C
Max. mould temperature	120 °C

Characteristics

Processing	Injection Moulding
Special characteristics	Heat stabilised or stable to heat